



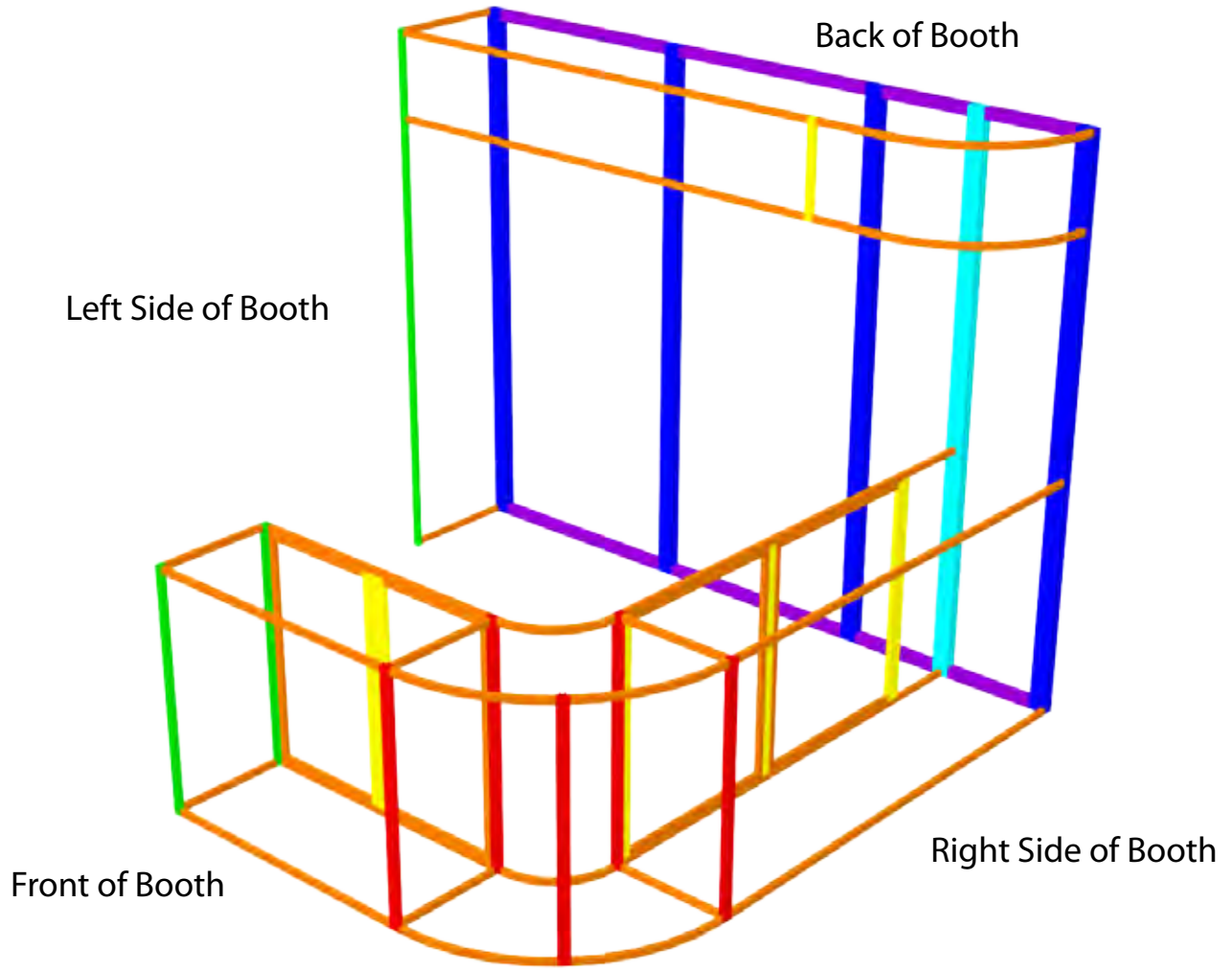
Steps to Assemble the 10ft Fusion Display:

- Step 1:** Assemble the Back Wall and Header Sign.
- Step 2:** Assemble the Counter.
- Step 3:** Install the Shelves along the Back Wall.
- Step 4:** Attach the Lights to the top of the frame.
- Step 5:** Install product within the Counter Display.








Assembly Instructions:

10ft Fusion Trade Show Display Booth

Booth Detail: Identify the Aluminum Components for the framework.

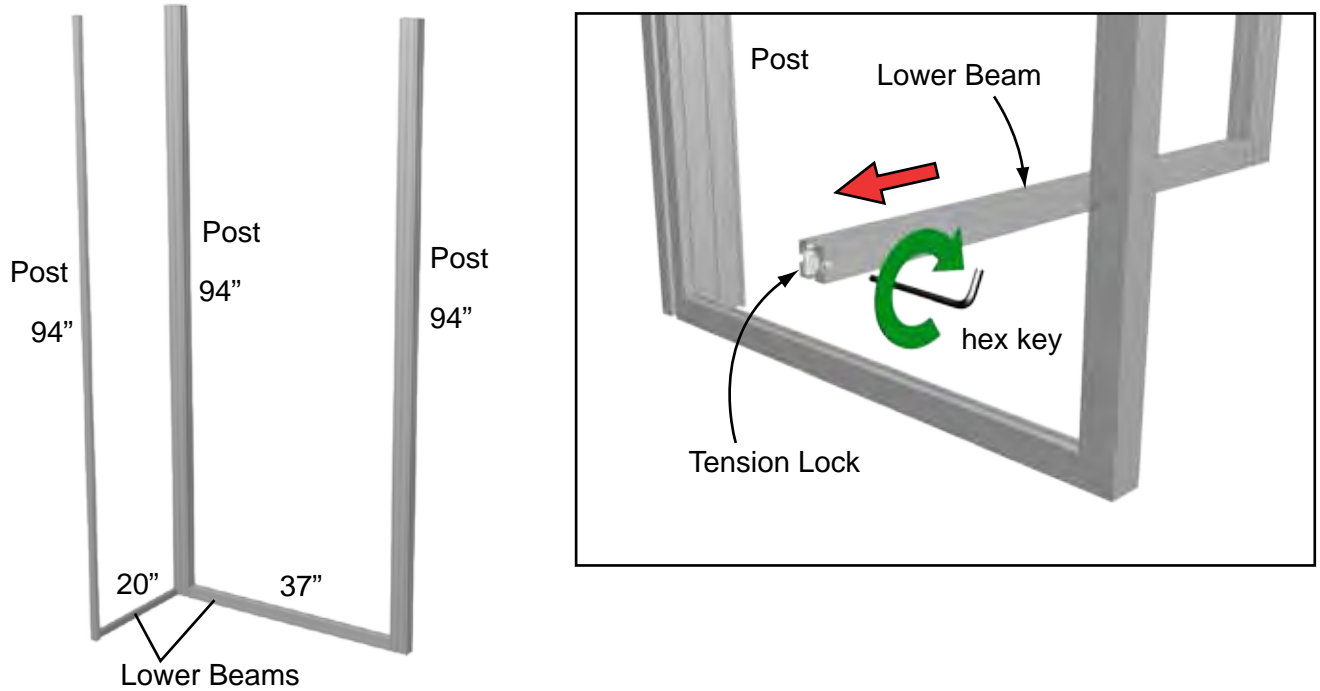


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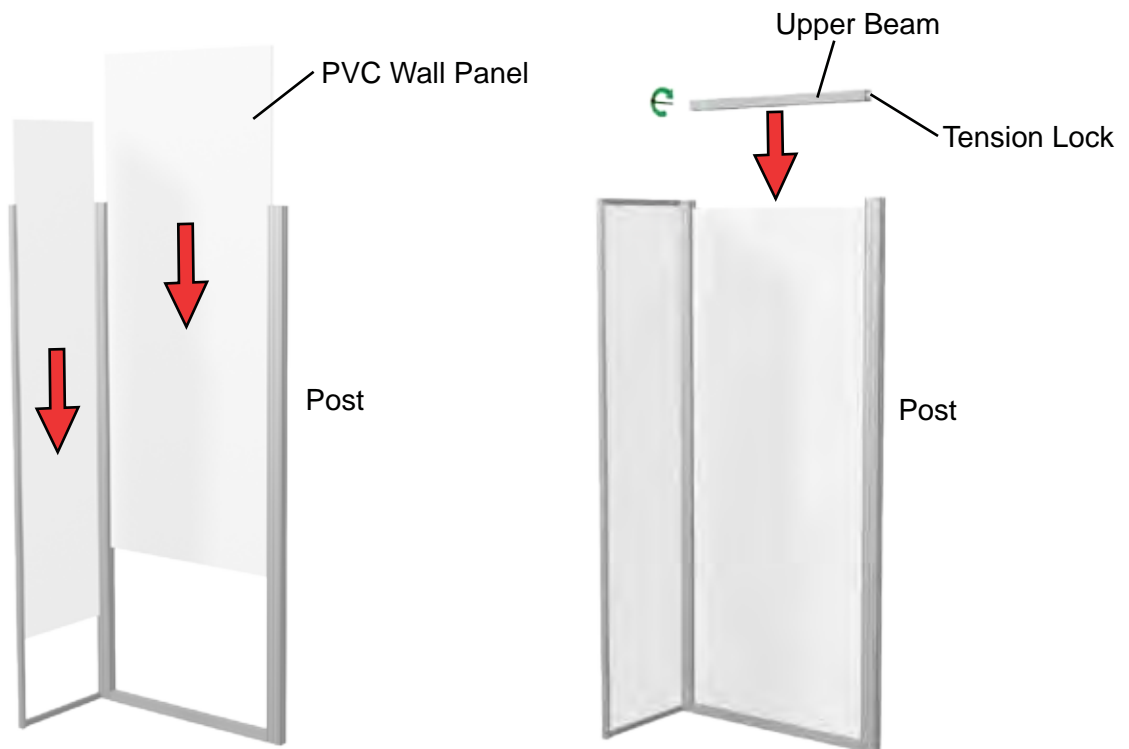
<p>A ■</p>  <p>PH 1028</p>	<p>B ■</p>  <p>PH 1035</p>	<p>C ■</p>  <p>S 232</p>	<p>D ■</p>  <p>PX 5000</p>
<p>E ■</p>  <p>VS 45</p>	<p>F ■</p>  <p>VS 4576</p>	<p>G ■</p>  <p>VS 45376</p>	

Step 1: Assemble the Back Wall and Header Sign.

A) Begin assembly in the left corner. Attach the Lower Beams to the Posts using the Tension Locks and hex key.



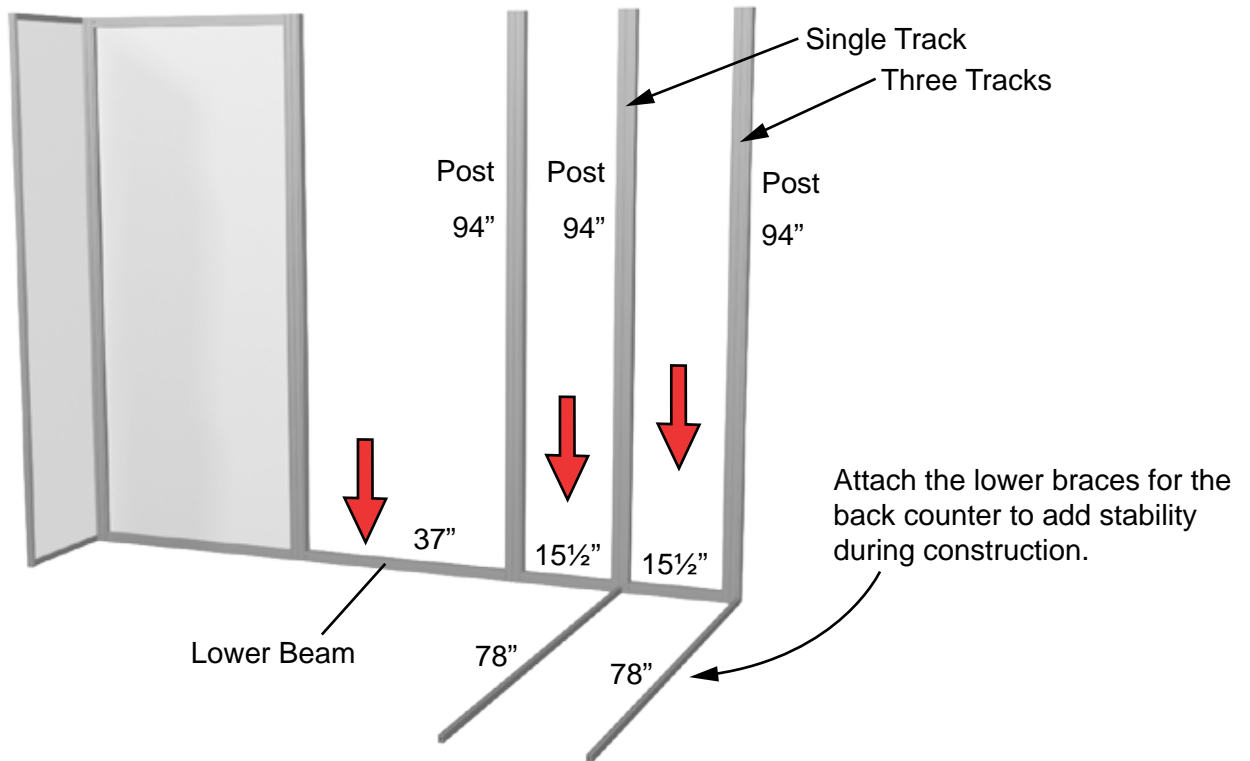
B) Slide the PVC Wall Panels down into place along the inside tracks of the Posts. Attach the Upper Beams to the Posts using the Tension Locks and hex key.



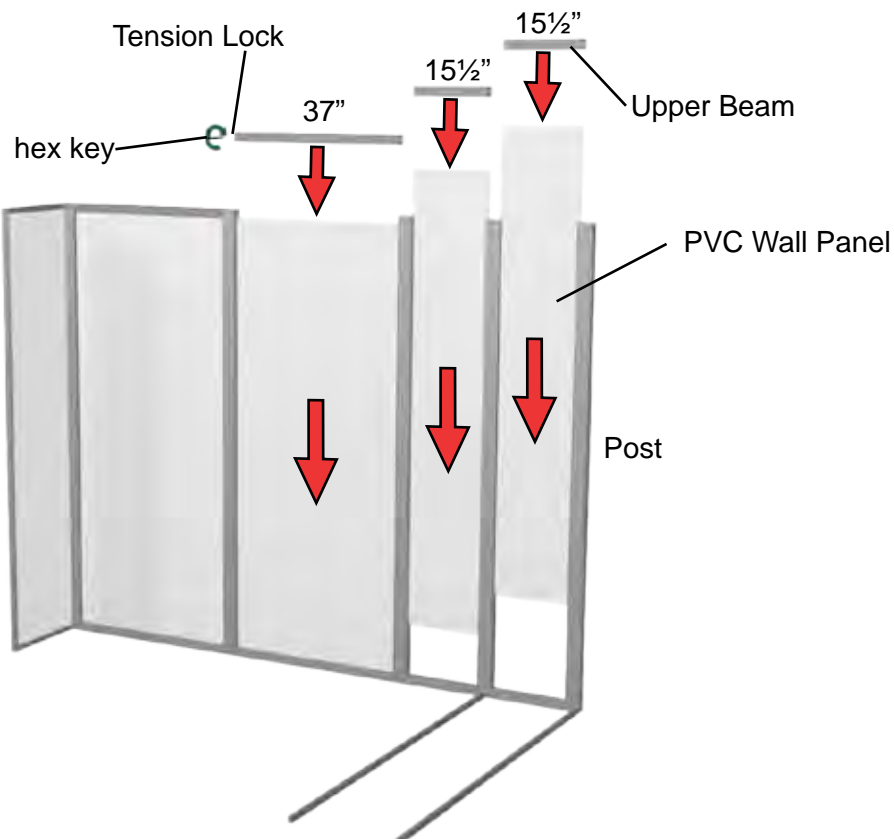
Assembly Instructions:

10ft Fusion Trade Show Display Booth

C) Attach the remaining Lower Beams and Posts along the Back Wall.



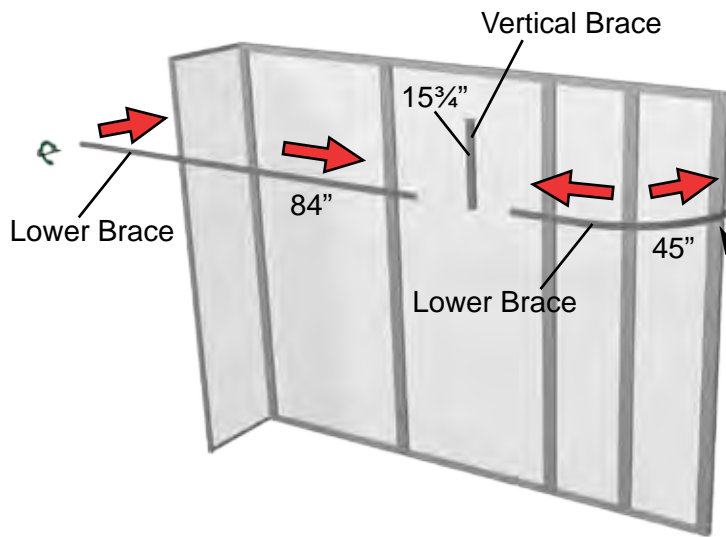
D) Slide the PVC Wall Panels down into place along the inside tracks of the Posts and attach the Upper Beams to the Posts using the Tension Locks and hex key.



Assembly Instructions:

10ft Fusion Trade Show Display Booth

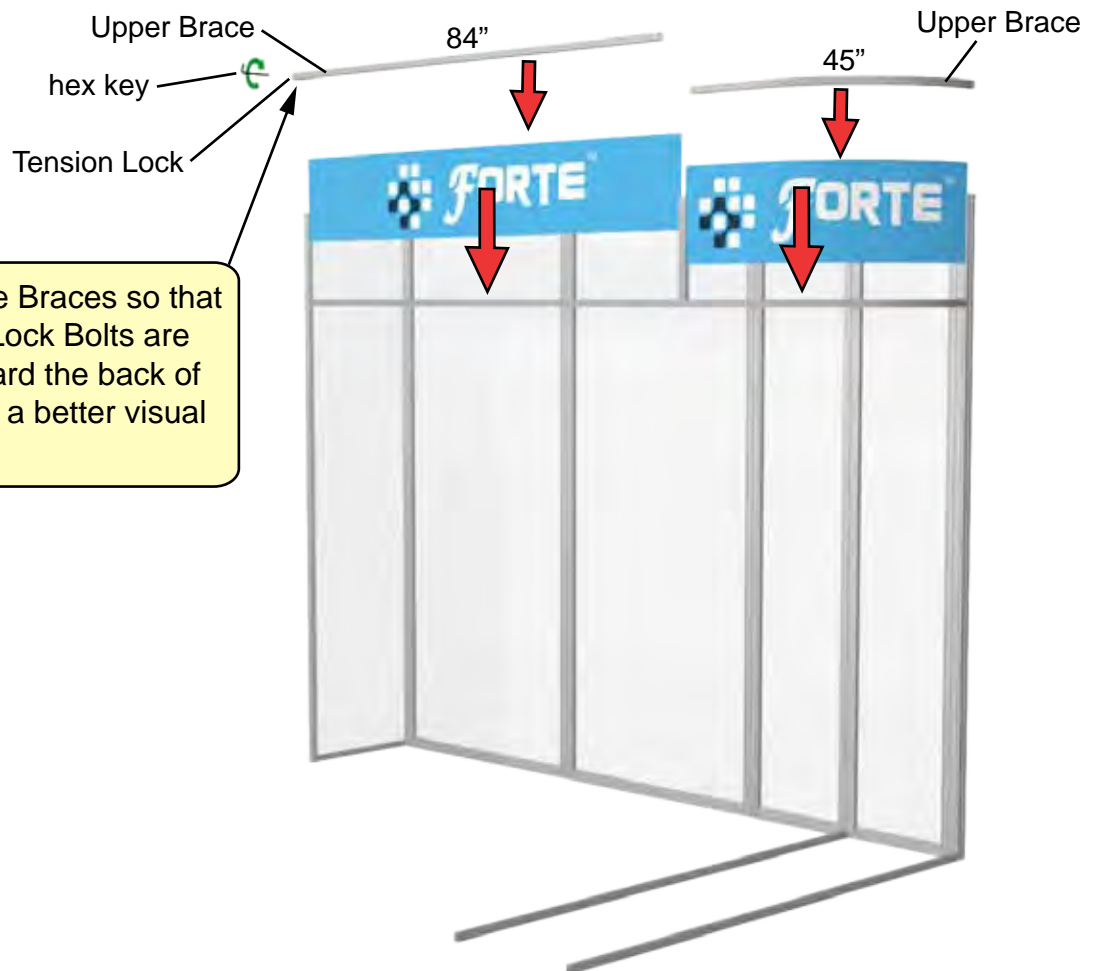
E) Assemble the Header Sign by first attaching the Lower Braces and Vertical Brace to the Back Wall Posts.



View showing Header Braces attached to Back Wall

Attach the Lower Brace to the outer track along this Corner Post.

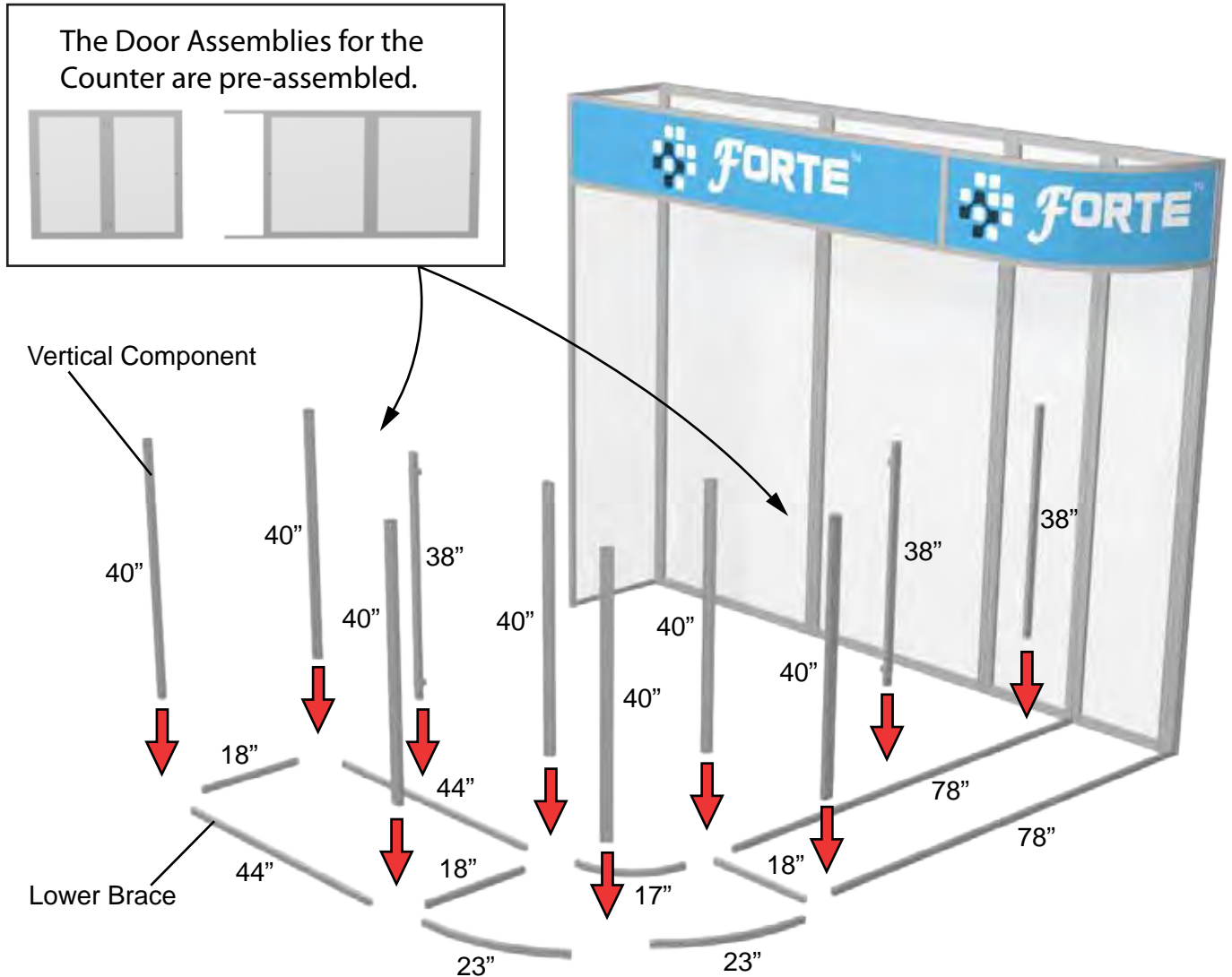
F) Slide the PVC Header Panels down into place along the inside tracks of the Posts and Vertical Brace and attach the Upper Braces using the Tension Locks and hex key.



Assemble the Braces so that the Tension Lock Bolts are oriented toward the back of the Booth for a better visual display.

Step 2: Assemble the Counter.

A) Attach the Lower Braces and Vertical Components together using the Tension Locks and hex key.



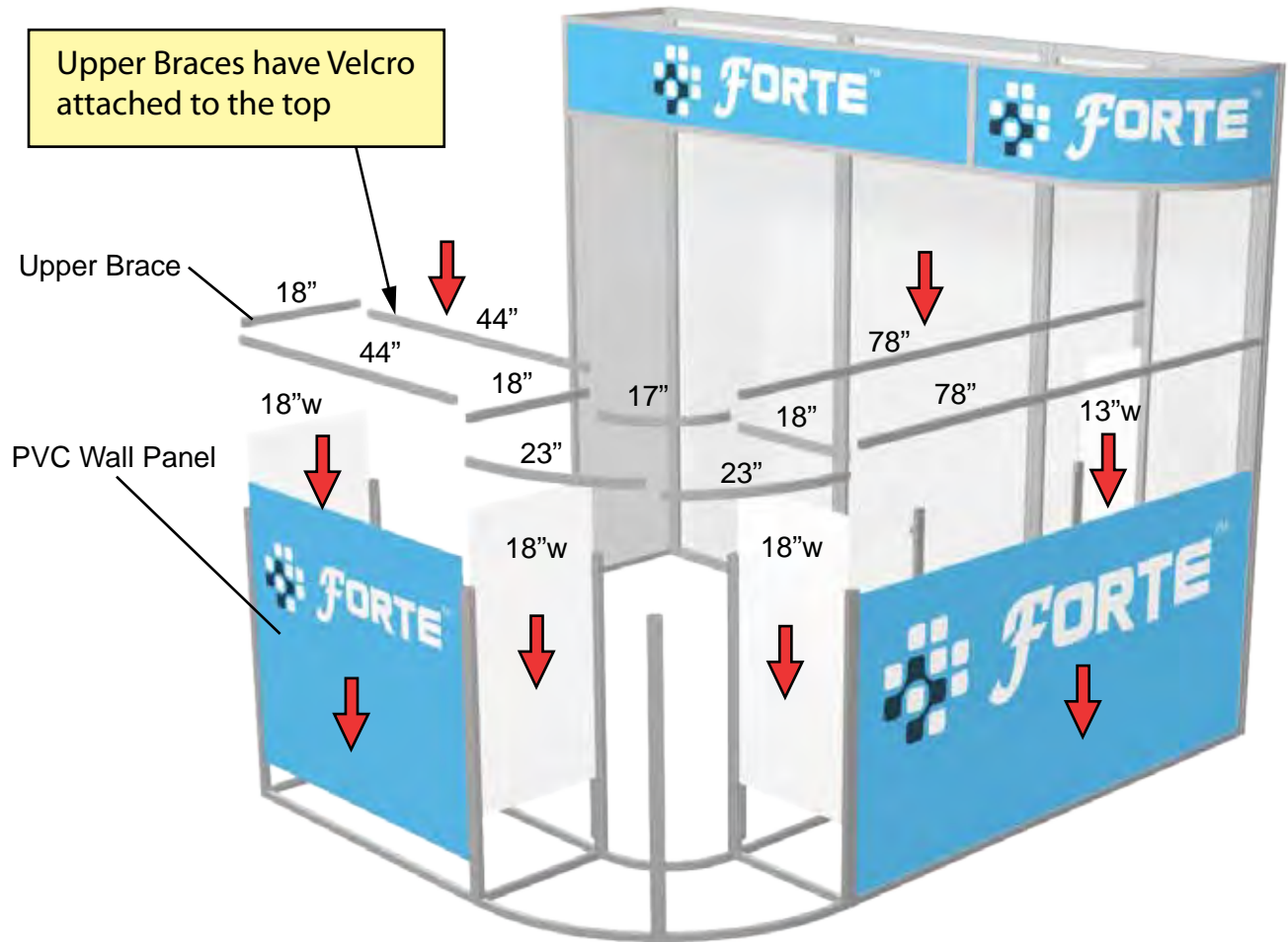
NOTES:

- 1) The door components may be pre-assembled.
- 2) Component identification is presented on Page 2.
- 3) Door Stops and Door Hinges may be pre-attached to the Vertical Components.
- 4) The Lower Braces do not have Velcro attached.
- 5) The Upper Braces have Velcro attached in order to secure the Counter Tops.
- 6) Pay attention to the orientation of the Tension Lock Bolts so that they face toward the inside of the Counter.
- 7) Doors may open in the opposite directions by attaching the Door Hinges on the opposite side of the door frame if desired.

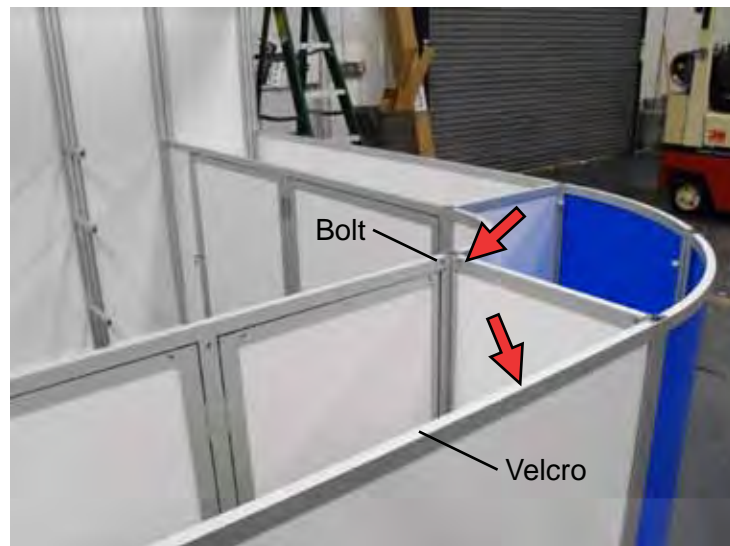
Assembly Instructions:

10ft Fusion Trade Show Display Booth

B) Slide the PVC Wall Panels down into place along the inside tracks of the Vertical Components and attach the Upper Braces using the Tension Locks and hex key.



Make sure that the Tension Lock Bolts are to the inside of the Counter and that the Velcro is facing up along the Upper Braces.

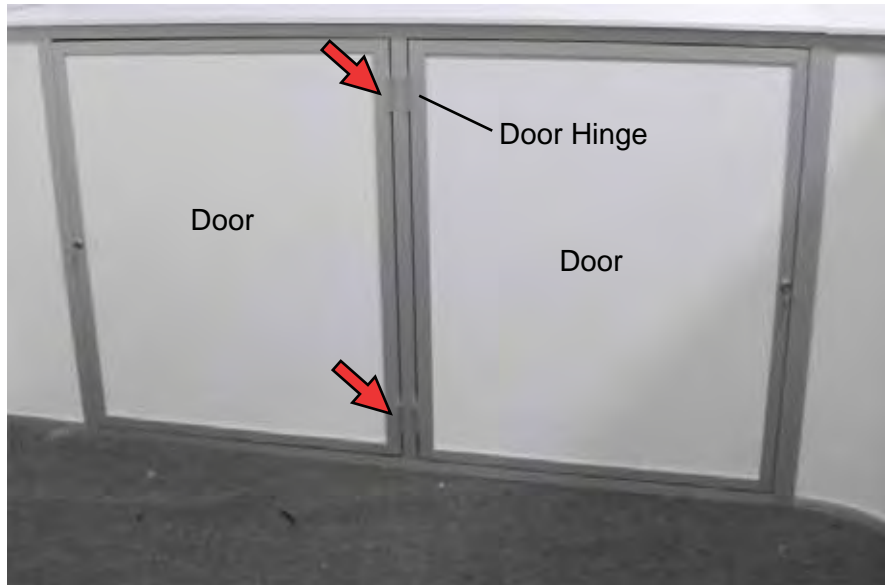


View showing Counter assembly

Assembly Instructions:

10ft Fusion Trade Show Display Booth

C) Attach the Counter Doors to the frame with the Door Hinges (if not pre-assembled).



View showing Counter Door assembly

Attach the Doors by loosening the Hinge Screws and sliding the Hinge Pin into place.



Hinge Detail View

Door Stops are attached to the Counter Frame with tension screws.



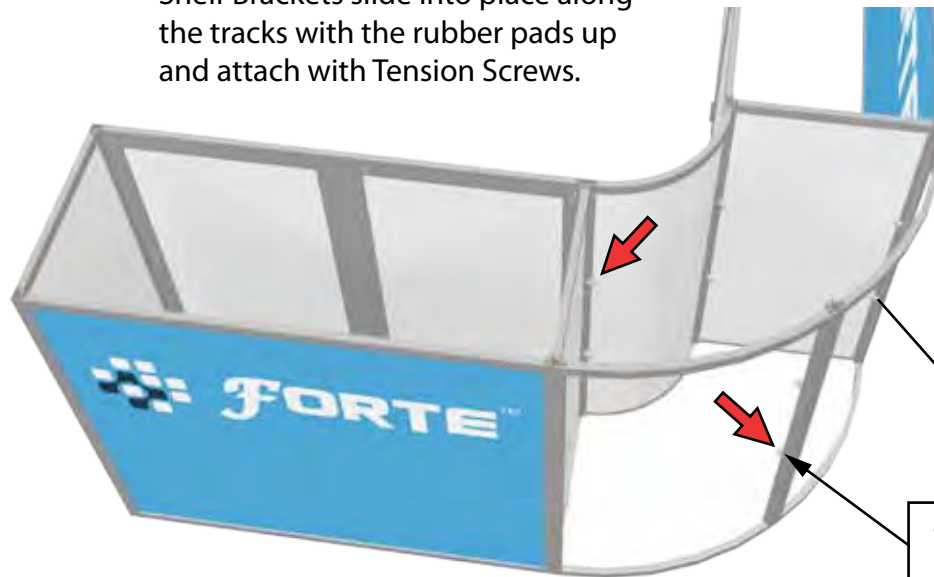
Door Stop Detail View

Assembly Instructions:

10ft Fusion Trade Show Display Booth

D) Install the Shelves in the Front Counter Display with the Shelf Brackets.

Shelf Brackets slide into place along the tracks with the rubber pads up and attach with Tension Screws.

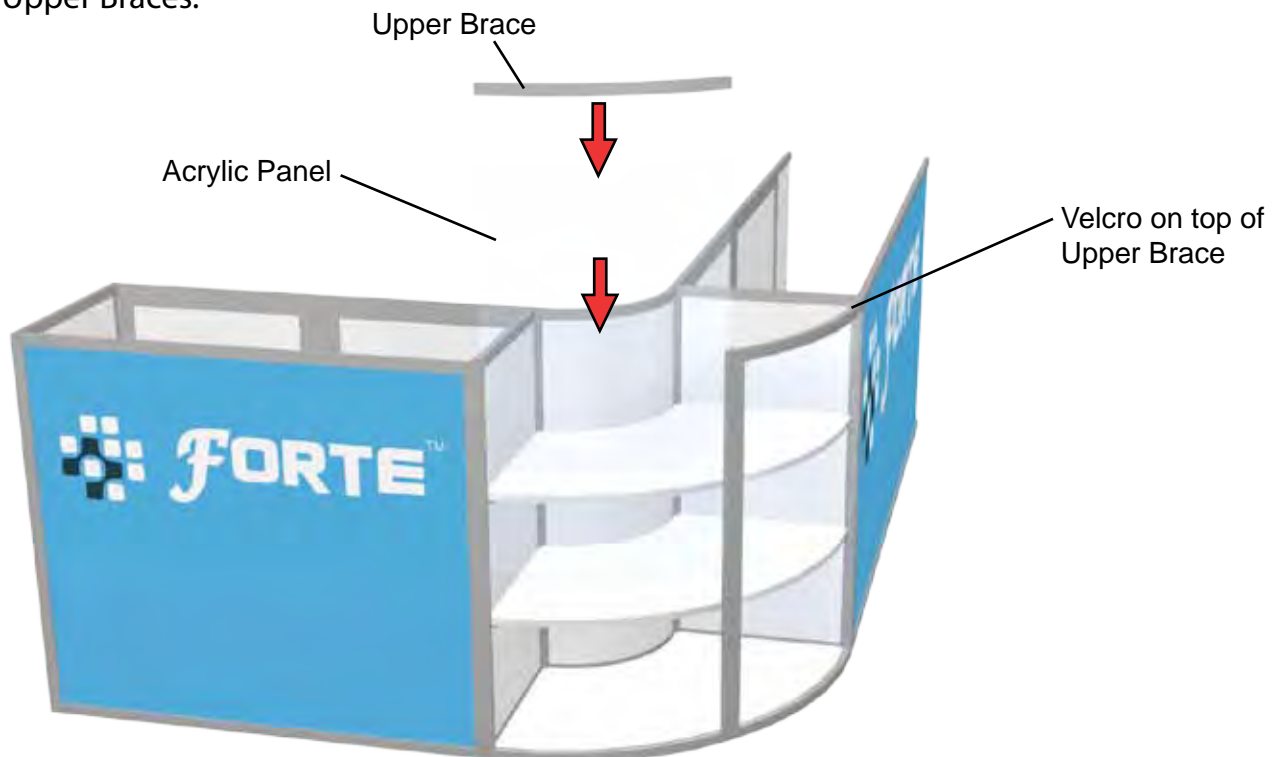


Shelf Bracket

Shelf Bracket

The two Upper Shelves are supported by five (5) Shelf Brackets each and are height adjustable. The Bottom Shelf rests on the floor.

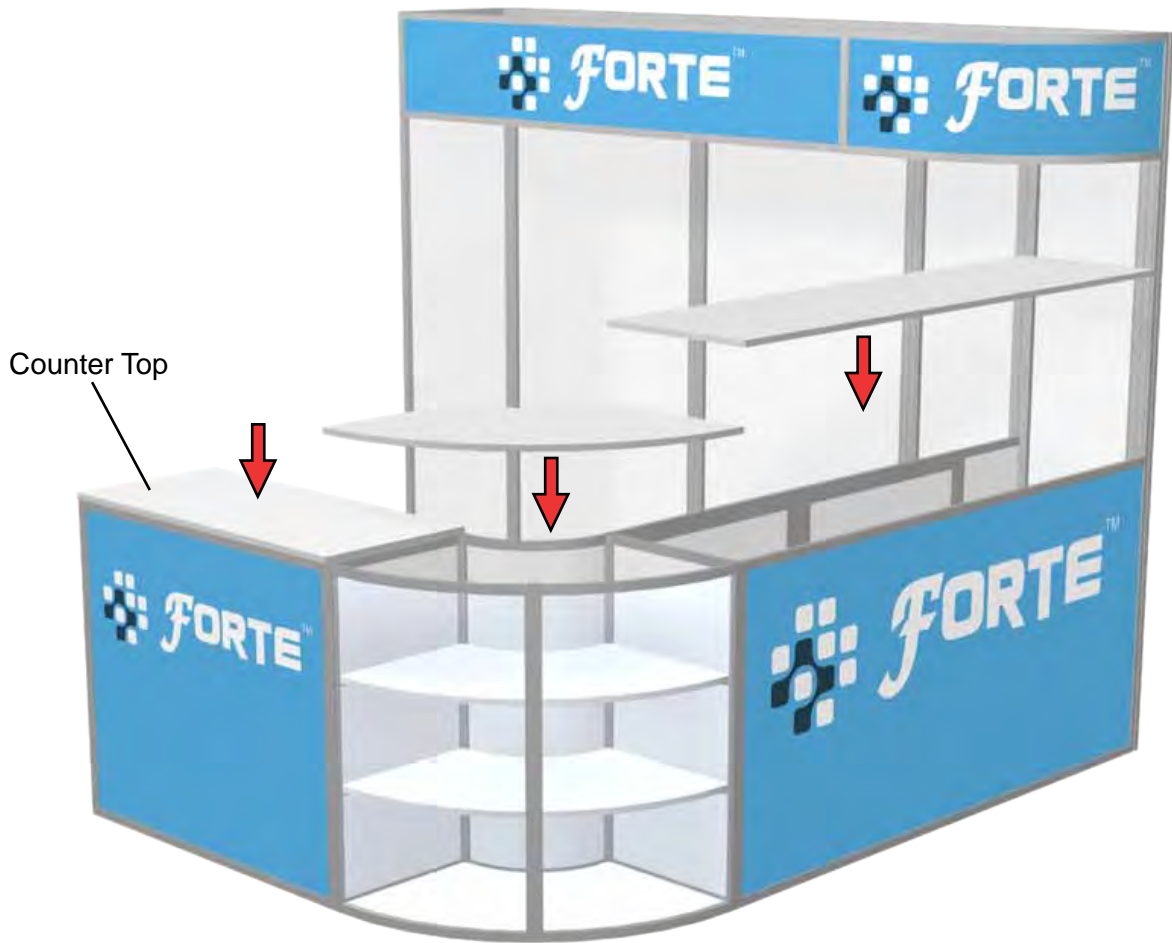
E) After the Shelves are installed, slide the Acrylic Panels into position and attach the Upper Braces.



Assembly Instructions:

10ft Fusion Trade Show Display Booth

F) Attach the Counter Tops with Velcro.



Step 3: Install the Shelves along the Back Wall.

A) Attach the Shelf Supports to the Posts along the Back Wall using the Tension Locks and hex key. Make sure the Velcro faces upwards to attach the Shelves. (Shelves may be placed at adjustable heights as desired.)

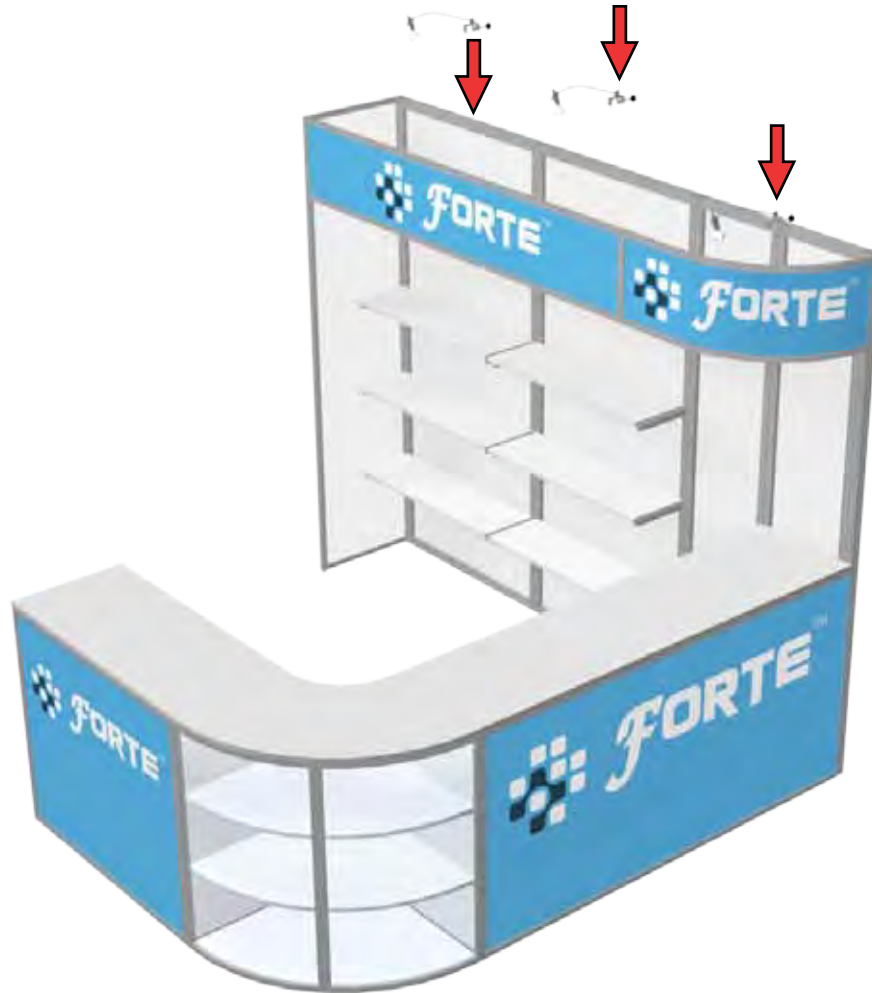


B) Attach the Shelves to the tops of the Shelf Supports with Velcro.

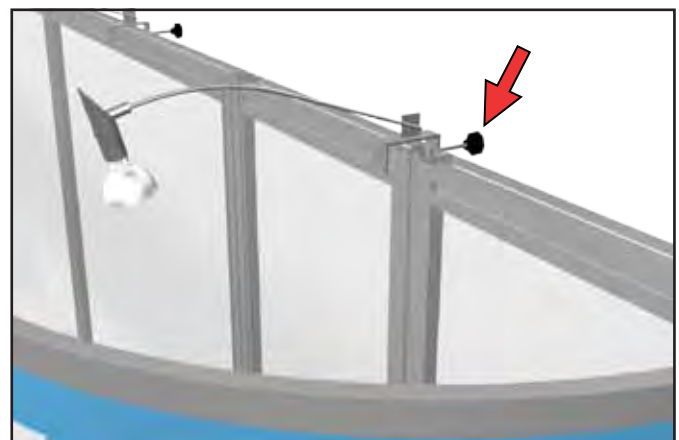


Step 4: Attach the Lights to the top of the frame.

- A) Place Lights at desired locations and secure with thumbscrews.
- B) Connect Lights to power source.



Secure Lights to top of frame with thumbscrews.



Assembly Instructions: 10ft Fusion Trade Show Display Booth

Step 5: Install Product within the Front Counter Display.

A) Remove the Corner Counter Top.



B) Remove an Upper Brace and Acrylic Panel.

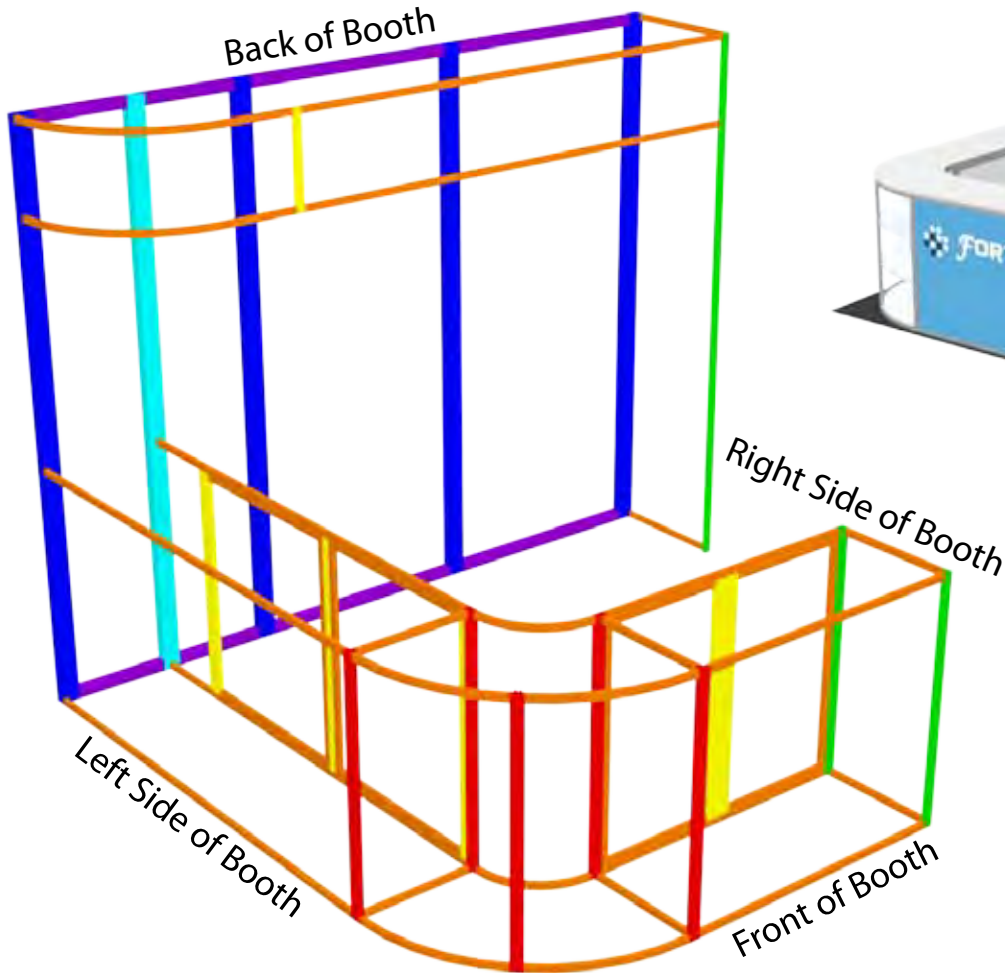


C) Place Product as desired.

D) Replace Counter Components.

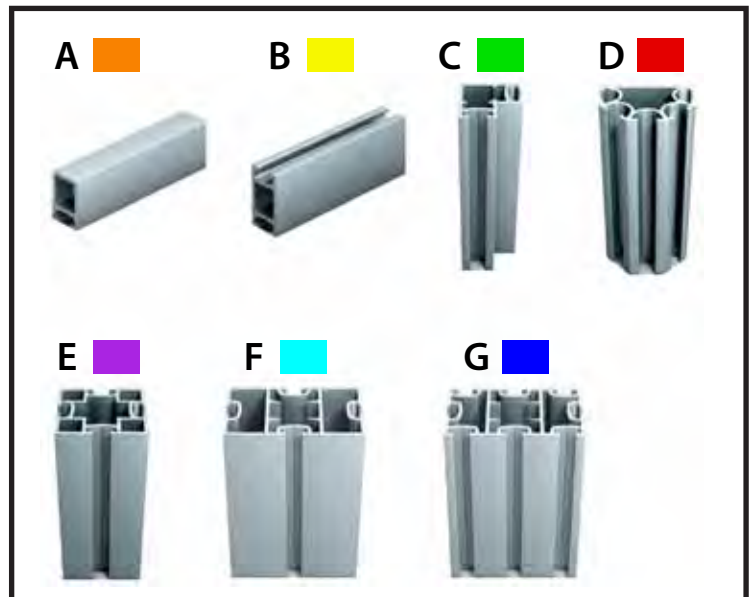
Assembly Instructions: 10ft Fusion Trade Show Display Booth

Use the same assembly techniques when reconfiguring the Booth components for the Counter to be situated on the opposite side.



The Booth Display configuration for the Counter to be on the left side is the mirror opposite of the Booth Display configuration when the Counter is on the right side.

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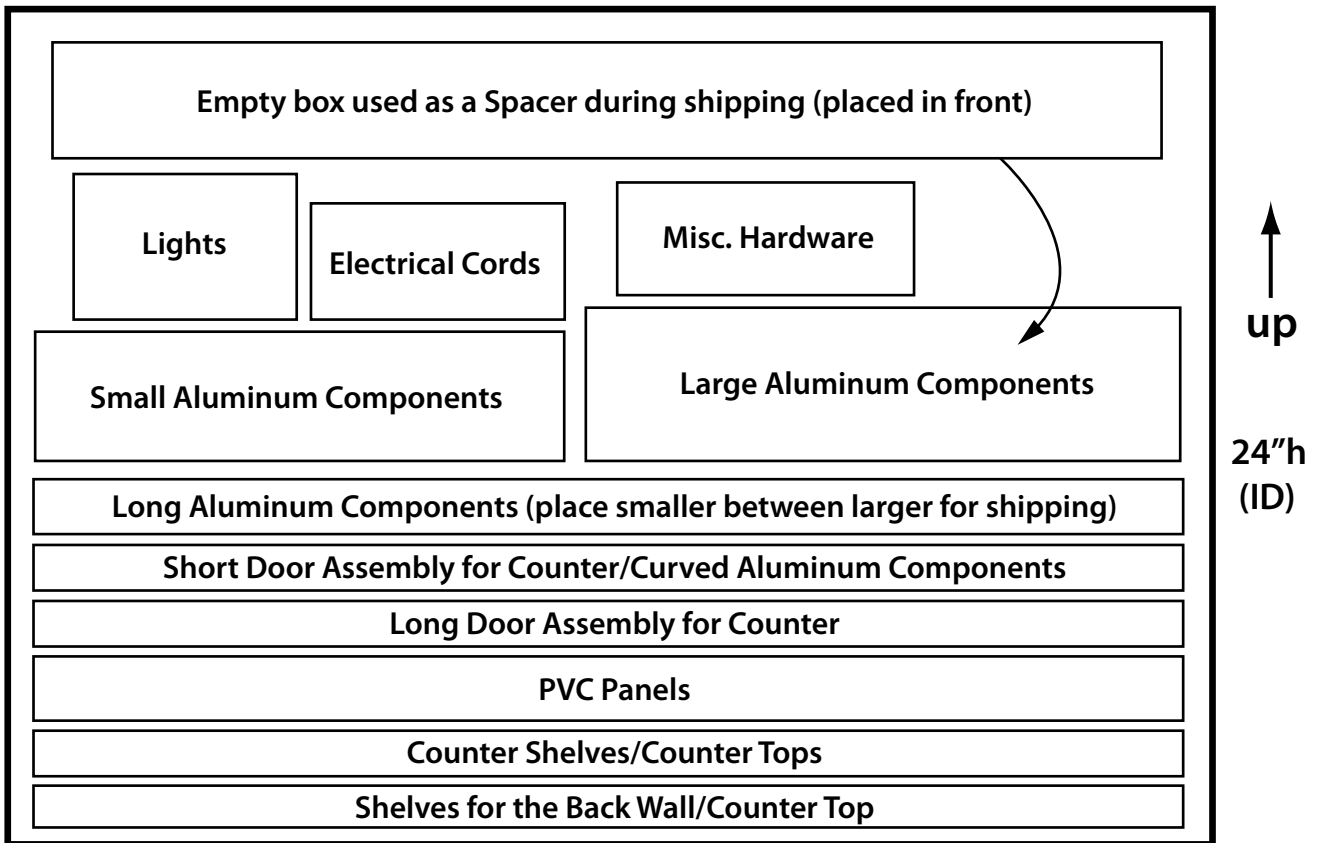
Crate Layout



Crate (packed)

Pack the wooden crate with the booth components in the following manner:

97" w (ID)



SIDE VIEW (not to scale)

NOTE: Separate Layers of components with sheets of cardboard to protect the booth components.